

— 9. A method as claimed in claim 8 including the step of cutting the composite material to form the product.

13. A method of using composite material, comprising:  
a supporting material in the form of sheet or roll constituted by one of the following materials  
a reconstructed leather material or natural leather;  
a covering surface layer including a polyethylene film;  
there being no foam between the supporting material and film; and  
the composite being for producing a product being selectively footwear soles and/or heels and/or  
vamps and/or toes, and/or suitcase elements spectacle-cases and/or briefcases, and/or chairs or sofas  
elements or structures or furniture or furnishing elements, and including the step of forming the material  
into a shape to produce at least one of the products.

— 14. A method as claimed in claim 8 including the step of cutting the composite material to form the product.

18. A method of using composite material, comprising :  
a supporting material in the form of sheet or roll constituted by one of the following materials:  
a reconstructed leather material or natural leather;  
a covering surface layer including a polyethylene film;  
the supporting material being directly coupled to the film; and  
the composite being for producing a product being selectively footwear sole and/or heel and/or  
vamp and/or toe, and/or suitcase elements and/or spectacle-cases and/or briefcases, and/or chair or sofa  
elements or structures or furniture or furnishing elements, and including the step of forming the material  
into a shape to produce at least one of the products.

— 19. A method as claimed in claim 8 including the step of cutting the composite material to form the product.

— 24. A method of claim 8 including cold bonding the film layer, the film layer not being extruded directly onto the leather.

— 25. A method of claim 8 including applying an adhesive between the film layer and the leather.

— 26. A method of claim 8 including hot bonding the film layer, the film layer not being extruded directly onto the leather.

27. A method of claim 8 including effecting the embossing on the film layer during the bonding.

✓ 28. A method as claimed in claim 8 including interposing a dyestuff layer between the film layer and the leather.

✓ 29. A method as claimed in claim 8 including spraying a leather scent to the material.

— 30. A method as claimed in claim 8 including forming a series of perforations to the composite material.

✓ 31. A method of using a composite material, comprising :

a supporting material in the form of sheet or roll constituted by a mixture of a reconstructed leather material; an embossed covering surface layer including a film in polyethylene, to provide a composite material of only two materials, the materials being the supporting material and the polyethylene film; and

the composite being for producing a product being selectively footwear soles and/or heels and/or vamps and/or toes, and/or suitcase elements spectacle-cases and/or briefcases, and/or chairs or sofas elements or structures or furniture or furnishing elements, and including the step of forming the material into a shape to produce at least one of the products.

✓ 32. A method of using composite material, comprising:

a supporting material in the form of sheet or roll constituted by one of the following materials:

a reconstructed leather material;

a covering surface layer including a polyethylene film;

there being no foam between the supporting material and film; and

the composite being for producing a product being selectively footwear soles and/or heels and/or vamps and/or toes, and/or suitcase elements spectacle-cases and/or briefcases, and/or chairs or sofas elements or structures or furniture or furnishing elements, and including the step of forming the material into a shape to produce at least one of the products.

✓ 33. A method of using composite material, comprising :

a supporting material in the form of sheet or roll constituted by one of the following materials:

a reconstructed leather material;

a covering surface layer including a polyethylene film;

the supporting material being directly coupled to the film; and

the composite being for producing a product being selectively footwear sole and/or heel and/or vamp and/or toe, and/or suitcase elements and/or spectacle-cases and/or briefcases, and/or chair or sofa